# Offsite Insights

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# What Is Offsite Construction?

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Offsite construction is a modern approach in the construction industry that involves designing, manufacturing, and fabricating building components away from the jobsite in a controlled environment factory. This method reduces costs associated with weather delays, labor hours, and waste typically generated through traditional onsite construction.

Offsite construction improves sustainability, worker safety, and quality by utilizing advanced design and materials, and innovative assembly techniques. It includes volumetric construction, which encompasses modular and pod building, prefabricated assemblies and panelized construction, where flat panels for walls, floors, roofs, and other building components are produced offsite.

Offsite construction provides significant advantages by allowing parts of a building to be built in a factory while site preparation occurs simultaneously, thus reducing overall construction time. Factory-produced elements typically offer higher quality, enhanced safety, and fewer weather-related issues compared to traditional methods.

Approaches like prefabrication and modular buildings can lower costs and shorten timelines, however, challenges like industry standardization, public perception, and regulatory coordination still hinder widespread adoption.

#### **Features of Offsite Construction**

Offsite construction uses various materials and advanced manufacturing techniques to create panelized and modular components, which can serve as structural elements or interior and exterior building components. Optimization requires integrating these systems within the supply chain and conducting thorough research and testing.

# Offsite construction is particularly suited for:

- 1. High-pressure timelines
- 2. Inclement weather conditions
- 3. Projects needing repetitive structures
- 4. Limited job site space
- 5. Risks of theft or vandalism
- 6. Safety concerns due to height and extreme temperatures



### Types of Offsite Construction

Modern offsite construction can involve assembling components in a factory or delivering entire structures to the job site. However, some on-site assembly is still necessary. Overall, offsite construction encompasses various techniques to shift parts of a project into a factory setting as needed. Offsite manufacturing systems can be divided into four primary categories:

### 1. Sub-Assemblies

Sub-assemblies consist of parts manufactured in a factory and transported to the construction site. These can range from small items like door locks to larger components such as preassembled roof trusses and structural components. This approach allows for greater precision in manufacturing compared to onsite construction. Examples include roof trusses, flooring cassettes, structural beams, and prefabricated foundations.



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# 2. Panelized Systems

Panelized systems are flat-pack components, such as walls, ceilings, and roofs, that are built in a factory and assembled onsite. Many panels include integrated mechanical and electrical utilities, which streamline the construction process.



# 3. Volumetric Systems

Volumetric systems involve partial assembly of modules at the factory, allowing them to be easily craned into place onsite. However, they occupy more space on transport vehicles compared to panelized systems. Hybrid approaches may use volumetric modules for complex areas like rooms, kitchens and bathrooms while employing panelized methods for the rest of the structure.



# 4. Hybrid Construction

Overall, hybrid construction combines both volumetric and panelized techniques, resulting in fully prefabricated units and PODs ready for installation. Hybrid systems are transported to job sites after completion. Highly serviced areas like rooms, bathrooms and kitchens are created as volumetric units, while remaining sections of the building are built on-site.



# 5. Modular Systems

Modular designs are ideal for buildings with multiple identical substructures, such as apartment blocks or schools. These buildings are divided into transportable pods. Mass production in a factory is more efficient than on-site construction, offsetting transportation costs.



In modular construction, pre-engineered components are delivered to the site for assembly into large units. Non-structural elements are combined with load-bearing structures, commonly used in hotels, multi-family housing, and healthcare facilities with various materials.

#### **Benefits of Offsite Construction**

- 1. Weather Independence Construction schedule is not impacted by weather, components are prefabricated indoors.
- 2. Mobility Completed modules are transported to the job site for quick assembly.
- 3. Shorter Schedules Factory teams can coordinate with on-site crews, leading to faster completion.
- 4. Quality Control Controlled factory environments yield high-quality results.
- 5. <u>Safety</u> Fewer risks for workers due to a stable production setting.
- 6. Reduced Waste Efficient manufacturing processes lower waste and carbon footprints.
- 7. Less Disruption Minimal movement of construction teams reduces community disturbances.
- 8. Energy Efficiency Airtight designs contribute to energy savings.
- 9. Overall Efficiency Modular construction enhances quality, precision, and efficiency in building projects.

### **Better Quality of Life Through OffSite Construction**

Off-site construction is transforming architectural design by utilizing prefabrication, which moves away from invasive and environmentally harmful practices.

By combining digital technologies with innovative, lightweight materials, architects can address environmental, economic, and societal challenges. This approach not only improves building quality but also enhances social equity by providing affordable solutions that meet diverse needs, particularly in hard-to-reach urban areas.

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Adopting flexible digital prefabrication methods allows architects to customize buildings to address housing shortages effectively.

### Conclusion

While there are some barriers to widespread adoption, the benefits of offsite construction are reshaping the industry. This approach is reducing costs, shortening construction timelines, minimizing waste, and enhancing energy performance, leading to increased opportunities in the field.



Offsite Insights highlights the benefits and value of offsite construction. Valience provides complimentary consulting, planning assistance, and direct connections to best-in-class offsite builders, contractors, and experts nationwide. To learn more contact Randy Woodard, CEO – Valience, randy@valience.net or visit valience.net.

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